

Durethan® BM430H2.0

PA6—MX30

30% Mineral Reinforced, Injection Molding, Heat Stabilized, Low Warpage

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	DRY / COND		
Molding shrinkage (parallel)	1.2 / *	%	ISO 294-4
Molding shrinkage (normal)	1.1 / *	%	ISO 294-4
MECHANICAL PROPERTIES			
	DRY / COND		
Tensile modulus	4700 / 1450	MPa	ISO 527-1/-2
Stress at break	70 / –	MPa	ISO 527-1/-2
Strain at break	5 / >50	%	ISO 527-1/-2
Flexural modulus	4500 / 1590	MPa	ISO 178
Flexural strength	120 / 48	MPa	ISO 178
Charpy impact strength (+23°C)	75 / N	kJ/m²	ISO 179/1eU
Charpy impact strength (–30°C)	60 / 50	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	<10 / <10	kJ/m²	ISO 179/1eA
Charpy notched impact strength (–30°C)	<10 / <10	kJ/m²	ISO 179/1eA
Izod notched impact strength (+23°C)	<10 / <10	kJ/m²	ISO 180/1A
THERMAL PROPERTIES			
	DRY / COND		
Melting temperature (10°C/min)	222 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	75 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	175 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.8 / *	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.7 / *	E-4/°C	ISO 11359-1/-2

OTHER PROPERTIES

DRY / COND

Property Data

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Water absorption	7.1 / *	%	Sim. to ISO 62
Humidity absorption	2 / *	%	Sim. to ISO 62
Density	1370 / –	kg/m³	ISO 1183

PROCESSING RECOMMENDATIONS	VALUE		
Drying temperature dry air dryer	80	°C	
Drying time dry air dryer	2–6	h	
Residual moisture content	0.03–0.12	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	270–290	°C	
Mold temperature	80–100	°C	